



Socket



Header

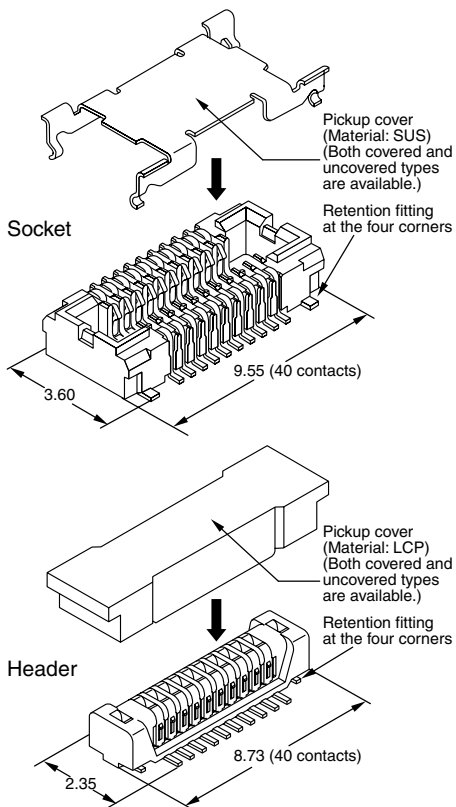
Compliance with RoHS Directive

FEATURES

1. Ultra-small 0.35-mm pitch contributes to downsizing of equipment.

Socket compared to P4S already on the market: 11%

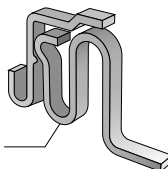
Header: Space-saving of 12% (Comparison using a 40-pin connector)



2. Strong resistance to adverse environments! Utilizes "TOUGH CONTACT" construction for high contact reliability.

1) Contacts are highly resistant to shock caused by dropping and employ our original bellows contact construction.

Contacts are formed by bending a thin metal sheet, which provides the contact parts with adequate spring characteristics ensuring greater resistance to prying forces and drop impacts.



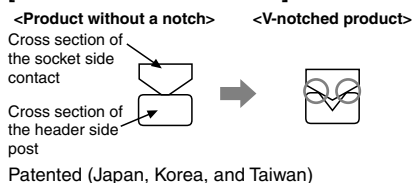
Note: If extra resistance to drop impact is required, we recommend using our P4 series.

2) V notch construction used for excellent resistance against foreign matters.

● V-notch

By making contact with the edges and thus increasing the contact pressure, this product can eliminate flux and other foreign matters more effectively than conventional products, which also helps to prevent foreign matters from obstructing the contact.

[Cross Section of Contacts]

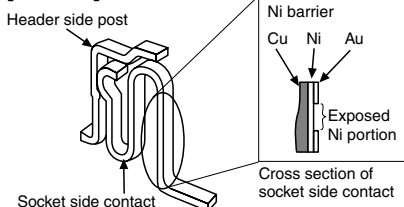


3) Use of Ni barrier construction is standard. Highly effective against solder creeping.

● Ni barrier

The exposed nickel-plated portion of the gold-plated contact prevents solder creep despite the ultra low profile of the contact.

[Contact]

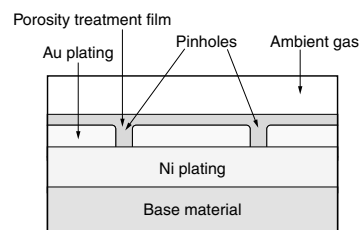


Note: Simultaneous molding of the header contact achieves a construction that prevents solder creep.

4) Porosity treatment applied for improved resistance against corrosion.

● Porosity treatment

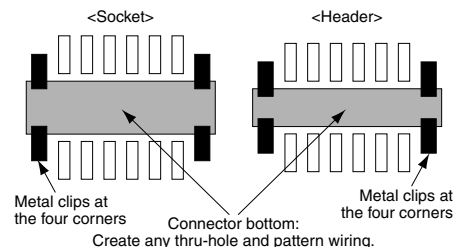
This treatment consists in coating the surface with a very thin film to seal pinholes in the gold plating. We have developed this porosity treatment technology, which ensures contact reliability for thin gold plating comparable to that of thick gold plating.



- Improvement in insertion/removal durability
- Improvement in resistance to corrosion
- Improvement in contact reliability for digital signals

3. Greater flexibility in connector placement.

Pattern wiring to the connector bottom is possible because the undersurface of the connector is constructed with a molded covering.



4. Automatic mounting inspection is facilitated by the gull-wing terminal shape which makes mounting verification easy.

5. Connectors for inspection available
Connectors are available that are ideal for inspection in module unit inspection and device assembly processes.

AXT1, 2

APPLICATIONS

Compact portable devices "Cellular phones, DVC, Digital cameras, etc"

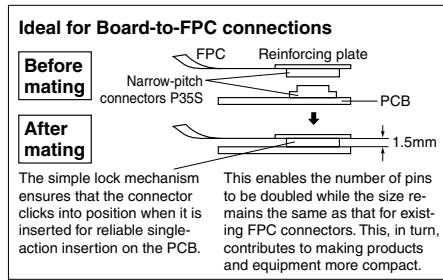
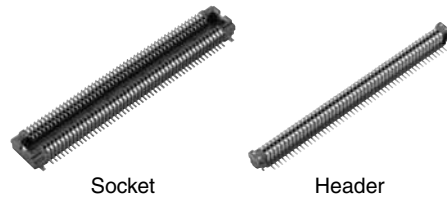


TABLE OF PRODUCT TYPES

P35S (0.35mm pitch): With retention fitting



☆: Available for sale

Mated height	1.5mm
	☆
20	☆
22	☆
24	☆
26	☆
28	☆
30	☆
32	☆
34	☆
36	☆
38	☆
40	☆
50	☆
52	☆
60	☆
70	☆
80	☆
90	☆
100	☆

- Notes: 1. The standard type comes without positioning bosses. Connectors with positioning boss are available for on-demand production.
2. Please consult us regarding numbers of contacts other than those given above.

ORDERING INFORMATION

AXT 1 4

1: Narrow Pitch Connector P35S (0.35 mm pitch) Socket
2: Narrow Pitch Connector P35S (0.35 mm pitch) Header

Number of contacts (2 digits)

Mated height

<Socket>/<Header>

1: For mated height 1.5 mm

Functions

<Socket>/<Header>

- 1: No pickup cover, with positioning bosses
- 2: No pickup cover, without positioning bosses
- 5: With pickup cover, with positioning bosses
- 6: With pickup cover, without positioning bosses

Surface treatment (Contact portion / Terminal portion)

<Socket>

4: Ni plating on base, Au plating on surface (for Ni barrier product available)

<Header>

4: Ni plating on base, Au plating on surface

PRODUCT TYPES 

Mated height	Number of contacts	Part number		Packing	
		Socket	Header	Inner carton	Outer carton
1.5mm	20	AXT120124	AXT220124	3,000 pieces	6,000 pieces
	22	AXT122124	AXT222124		
	24	AXT124124	AXT224124		
	26	AXT126124	AXT226124		
	28	AXT128124	AXT228124		
	30	AXT130124	AXT230124		
	32	AXT132124	AXT232124		
	34	AXT134124	AXT234124		
	36	AXT136124	AXT236124		
	38	AXT138124	AXT238124		
	40	AXT140124	AXT240124		
	50	AXT150124	AXT250124		
	52	AXT152124	AXT252124		
	60	AXT160124	AXT260124		
	70	AXT170124	AXT270124		
	80	AXT180124	AXT280124		
	90	AXT190124	AXT290124		
100	AXT100124	AXT200124			

- Notes: 1. Regarding ordering units; During production: Please make orders in 1-reel units.
 Samples for mounting confirmation: Available in units of 50 pieces. Please consult us.
 Samples: Small lot orders are possible. Please consult us.
2. If you require the pickup cover, change the eighth digit of the part number from "2" to "6" in your order. Note that the pickup cover is not available for some types depending on the number of contacts. Check the latest product specifications.
3. The standard type comes without positioning bosses. Connectors with positioning bosses are available on-demand production.
 If no pickup cover is required, change the eighth digit of the part number from "2" to "1" in your order. If you require the pickup cover, change the eighth digit of the part number from "2" to "5" in your order.
4. Connectors of different mated height and different number of contacts are available on-demand production only. Please contact us for more details.

SPECIFICATIONS

1. Characteristics

Item		Specifications	Conditions
Electrical characteristics	Rated current	0.25A/contact (Max. 4 A at total contacts)	—
	Rated voltage	60V AC/DC	—
	Breakdown voltage	150V AC for 1 min.	Rated voltage is applied for one minute and check for short circuit or damage with a detection current of 1mA.
	Insulation resistance	Min. 1,000MΩ (initial)	Using 250V DC megger (applied for 1 min.)
	Contact resistance	Max. 100mΩ	Based on the contact resistance measurement method specified by JIS C 5402.
Environmental characteristics	Ambient temperature	-55°C to +85°C	No freezing at low temperatures
	Soldering heat resistance	Max. peak temperature of 260°C (on the surface of the PC board around the connector terminals)	Infrared reflow soldering
		300°C within 5 sec. or 350°C within 3 sec.	Soldering iron
	Storage temperature	-55°C to +85°C (product only) -40°C to +50°C (emboss packing)	No freezing at low temperatures
	Thermal shock resistance (header and socket mated)	5 cycles, insulation resistance min. 100MΩ, contact resistance max. 100mΩ	Sequence 1. -55 $\frac{3}{5}$ °C, 30 minutes 2. ~, Max. 5 minutes 3. 85 $\frac{3}{5}$ °C, 30 minutes 4. ~, Max. 5 minutes
	Humidity resistance (header and socket mated)	120 hours, insulation resistance min. 100MΩ, contact resistance max. 100mΩ	Temperature 40±2°C, humidity 90 to 95% R.H.
	Saltwater spray resistance (header and socket mated)	24 hours, insulation resistance min. 100MΩ, contact resistance max. 100mΩ	Temperature 35±2°C, saltwater concentration 5±1%
H ₂ S resistance (header and socket mated)	48 hours, contact resistance max. 100mΩ	Temperature 40±2°C, gas concentration 3±1 ppm, humidity 75 to 80% R.H.	
Lifetime characteristics	Insertion and removal life	50 times	Repeated insertion and removal speed of max. 200 times/hours

2. Material and surface treatment

Part name	Material	Surface treatment
Molded portion	LCP resin (UL94V-0)	—
Contact and Post	Copper alloy	Contact portion: Ni plating on base, Au plating on surface Terminal portion: Ni plating on base, Au plating on surface (Except for front edge of terminal) However, the area adjacent to the socket terminal is exposed to Ni on base. Retension fitting portion; Socket: Ni plating on base, Pd + Au flash plating on surface (Expect for front edge of terminal) Header: Ni plating on base, Au plating on surface (Expect for front edge of terminal)

AXT1, 2

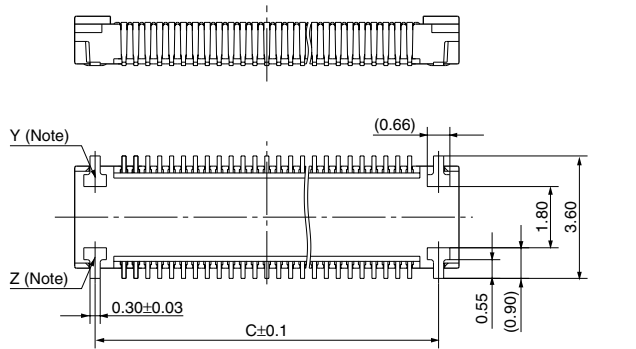
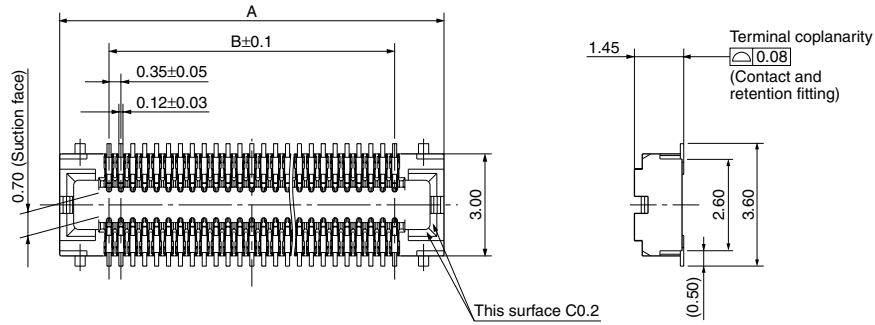
DIMENSIONS (Unit: mm)

The CAD data of the products with a **CAD Data** mark can be downloaded from: <http://www.mew.co.jp/ac/e>

1. Socket (Mated height: 1.5mm)

- Without pickup cover

CAD Data

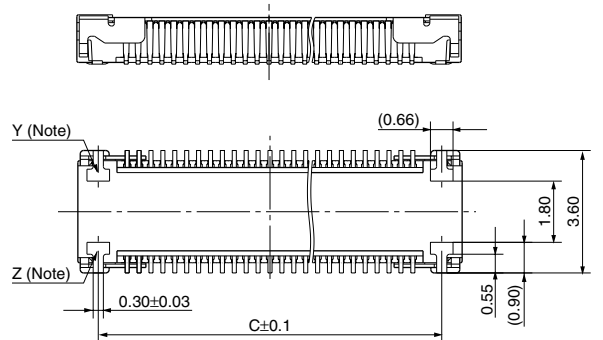
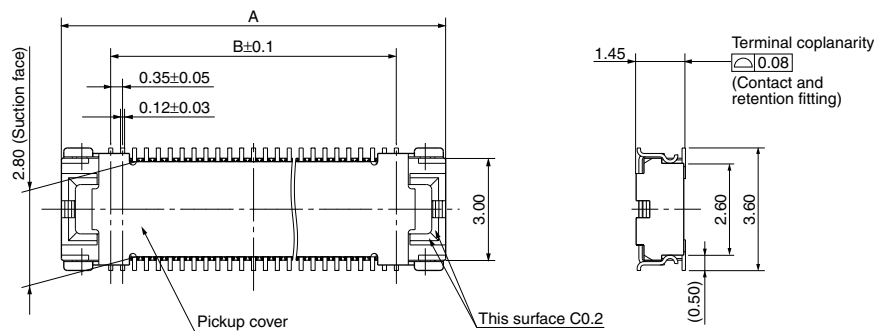


General tolerance: ± 0.2

Dimension table (mm)

Number of contacts/ dimension	A	B	C
20	6.05	3.15	4.85
22	6.40	3.50	5.20
24	6.75	3.85	5.55
26	7.10	4.20	5.90
28	7.45	4.55	6.25
30	7.80	4.90	6.60
32	8.15	5.25	6.95
34	8.50	5.60	7.30
36	8.85	5.95	7.65
38	9.20	6.30	8.00
40	9.55	6.65	8.23
50	11.30	8.40	10.10
52	11.65	8.75	10.45
60	13.05	10.15	11.85
70	14.80	11.90	13.60
80	16.55	13.65	15.35
90	18.30	15.40	17.10
100	20.05	17.15	18.85

- With pickup cover



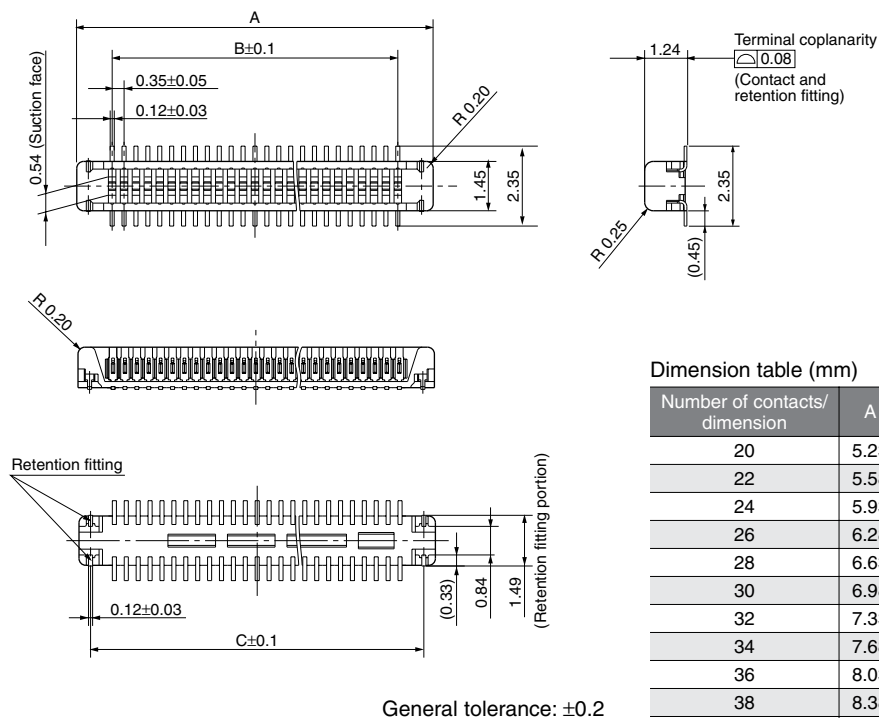
General tolerance: ± 0.2

Note: Since retention fittings are built into the body, the Y and Z parts are connected electrically.

2. Header (Mated height: 1.5mm)

- Without pickup cover

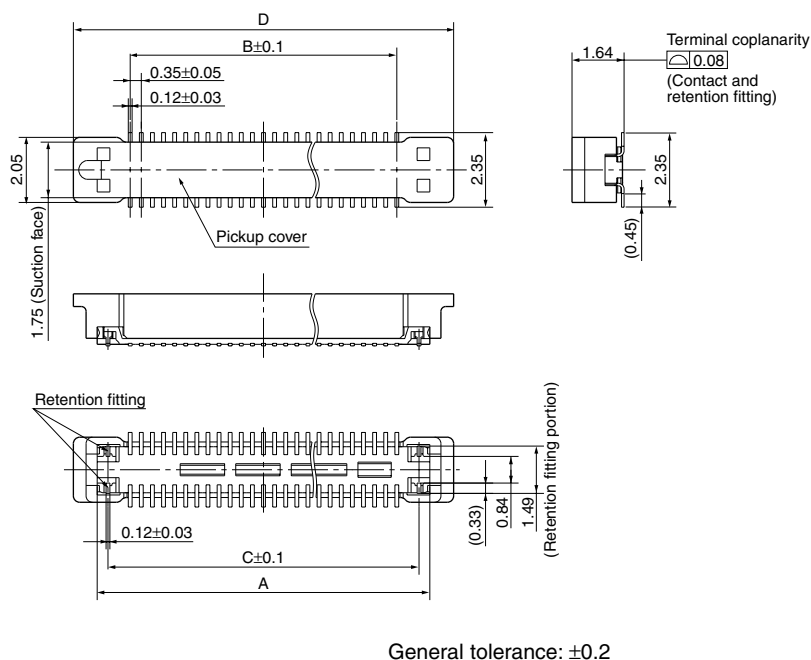
CAD Data



Dimension table (mm)

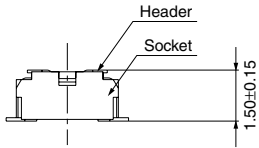
Number of contacts/ dimension	A	B	C	C
20	5.23	3.15	4.55	6.73
22	5.58	3.50	4.90	7.08
24	5.93	3.85	5.25	7.43
26	6.28	4.20	5.60	7.78
28	6.63	4.55	5.95	8.13
30	6.98	4.90	6.30	8.48
32	7.33	5.25	6.65	8.83
34	7.68	5.60	7.00	9.18
36	8.03	5.95	7.35	9.53
38	8.38	6.30	7.70	9.88
40	8.73	6.65	8.05	10.23
50	10.48	8.40	9.80	11.98
52	10.83	8.75	10.15	—
60	12.23	10.15	11.55	13.73
70	13.98	11.90	13.30	15.48
80	15.73	13.65	15.05	17.23
90	17.48	15.40	16.80	19.98
100	19.23	17.15	18.55	20.73

- With pickup cover



AXT1, 2

Socket and Header are mated

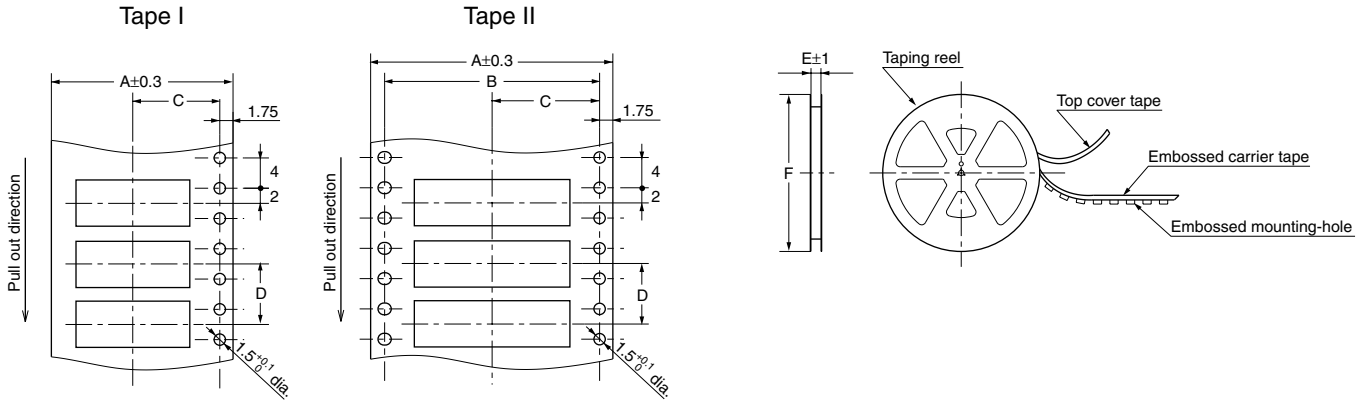


EMBOSED TAPE DIMENSIONS (unit: mm, Common for respective contact type, socket and header)

• Tape dimensions (Conforming to JIS C 0806-1990.

• Reel dimensions (Conforming to EIAJ ET-7200B)

However, some tapes have mounting hole pitches that do not comply with the standard.)



Dimension table (mm)

Mated height	Number of contacts	Type of taping	A	B	C	D	E	F	Quantity per reel
Common for socket and header: 1.5mm	Max. 24	Tape I	16.0	—	7.5	8.0	17.4	380 dia.	3,000
	26 to 70	Tape I	24.0	—	11.5	8.0	25.4	380 dia.	3,000
	72 to 100	Tape II	32.0	28.4	14.2	8.0	33.4	380 dia.	3,000

Connector orientation with respect to direction of progress of embossed tape

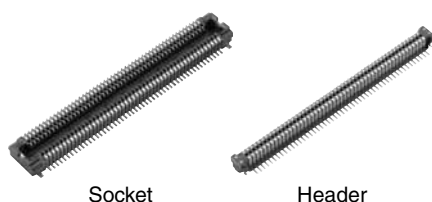
Direction of tape progress ↓	Type	Common for P35S	
	Socket	Header	

Note: There is no indication on this product regarding top-bottom or left-right orientation.



**CONNECTOR FOR INSPECTION
USAGE APPLICATIONS WITH
3,000 INSERTION AND
REMOVAL TIMES**

**NARROW PITCH CONNECTOR P35S
(0.35 mm PITCHES) FOR INSPECTION USAGE**



Socket

Header

Compliance with RoHS Directive

FEATURES

1. 3,000 insertion and removals (when as recommended)

From the 50 insertion and removals of standard type, up to 3,000 insertion and removals (with recommended insertion and removal) are possible for use in inspection.

Ideal for inspection of module units and inspection during the device assembly process

2. Same external dimensions and foot pattern as mated height 1.5mm standard type.

Since shape is the same as mated height 1.5mm standard type, inspection is possible without interfering with devices in the vicinity of standard connectors.

3. Improved mating

Insertion and removal have become easier due to a reduction in the mating retention force required by the simple locking structure and also in the amount of force needed for insertion and removal. (We cannot warrant anything regarding mating retention.)

TABLE OF PRODUT TYPES

☆: Available for sale

Product name	P35S for inspection
20	☆
22	☆
24	☆
26	☆
28	☆
30	☆
32	☆
34	☆
36	☆
38	☆
40	☆
50	☆
52	☆
60	☆
70	☆
80	☆
90	☆
100	☆

Number of contacts

Notes:

1. The pickup surface shape of the inspection sockets is different from that of the standard sockets. (For details, refer to the product specification diagram.)
2. Please inquire numbers of contacts other than those listed above.
3. Please inquire us regarding delivery times.
4. Please keep ordering unit no less than 50 pieces per lot.
5. Please inquire for further information.

PRODUCT TYPES

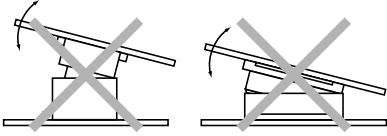
Specifications		Part No.	Specifications		Part No.
Socket	With pickup cover	With positioning bosses	Header	With pickup cover	With positioning bosses
		Without positioning bosses		Without positioning bosses	Without positioning bosses
	No pickup cover	With positioning bosses		With positioning bosses	With positioning bosses
		Without positioning bosses		Without positioning bosses	Without positioning bosses

Note: When placing an order, substitute the "*" (asterisk) in the above part number with the number of contacts for the required connector.

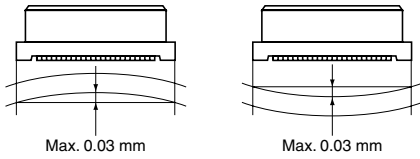
AXT1, 2

NOTES

1. As shown below, excess force during insertion may result in damage to the connector or removal of the solder. Please be careful. Also, to prevent connector damage please confirm the correct position before mating connectors.



2. Keep the PC board warp no more than 0.03 mm in relation to the overall length of the connector



3. If extra resistance to shock caused by dropping is required, we recommend using our previous P4 Series.

4. PC Boards and Recommended Metal Mask Patterns

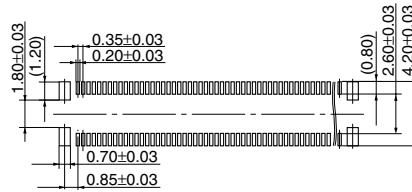
Connectors are mounted with high density, with a pitch interval of 0.35 mm, 0.4 mm or 0.5 mm.

In order to reduce solder bridge and other issues make sure the proper levels of solder are used.

The figures to the right are recommended metal mask patterns. Please use them as a reference.

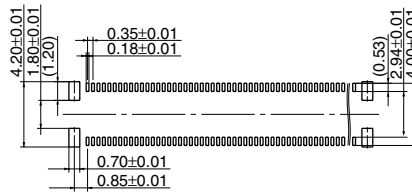
Socket (Mated height: 1.5mm)

Recommended PC board pattern
(TOP VIEW)



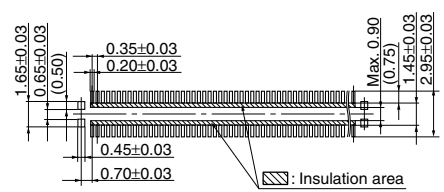
Recommended metal mask pattern

Metal mask thickness: Here, 120 μm
(Terminal portion opening area ratio: 60%)
(Metal portion opening area ratio: 100%)



Header (Mated height: 1.5mm)

Recommended PC board pattern
(TOP VIEW)



Recommended metal mask pattern

Metal mask thickness: Here, 120 μm
(Terminal portion opening area ratio: 60%)
(Metal portion opening area ratio: 100%)



For other details, please verify with the product specification sheets.