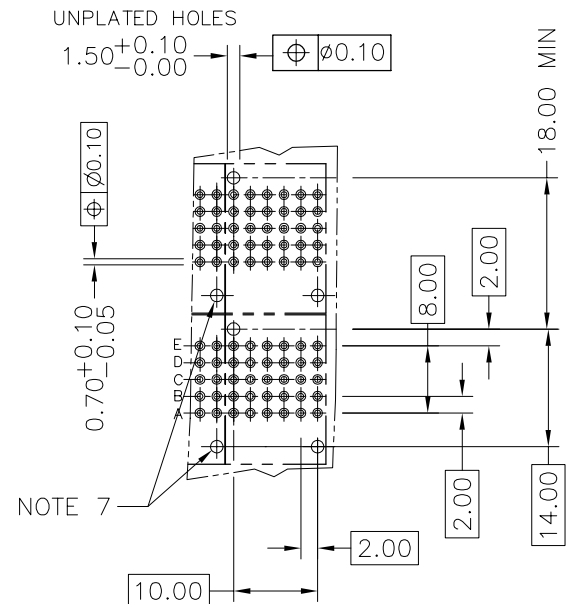
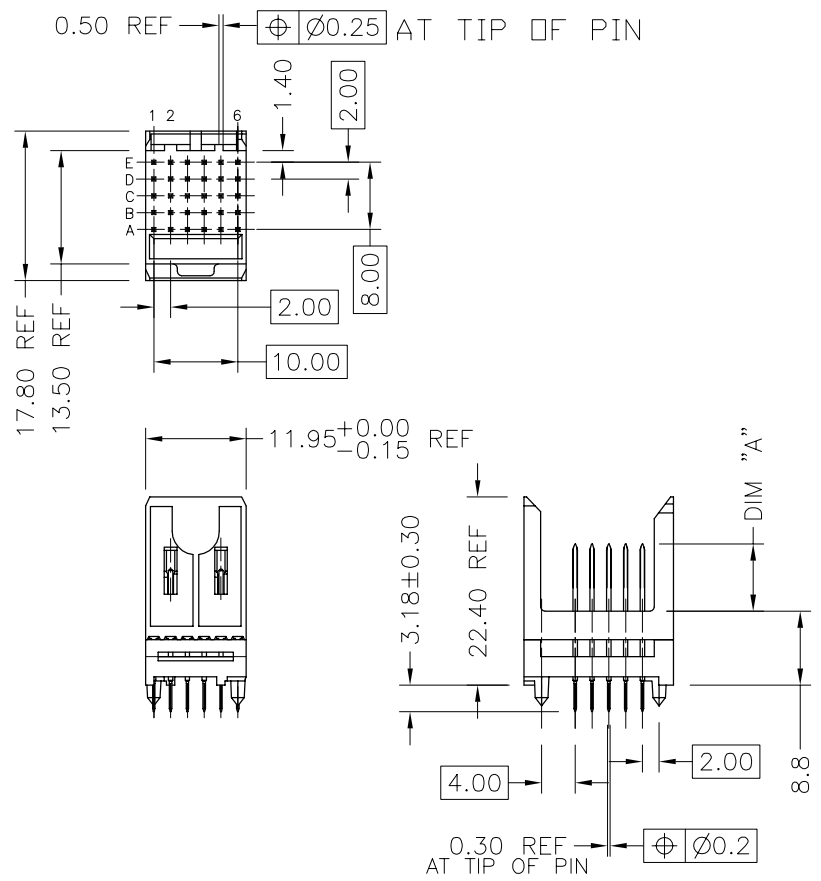


PRODUCT NUMBER
84860-XXXX
84860-XXXXLF



RECOMMENDED HOLE PATTERN
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

PLATING IN CONTACT AREA		
PLATING_CODE	THICKNESS	UNDERPLATING
-1YYY	0.8 μ m Au	1.3 μ m Ni MIN.
-9YYY	0.8 μ m GXT	1.3 μ m Ni MIN.
-1YYYYLF	0.8 μ m Au	1.3 μ m Ni MIN.
-9YYYYLF	0.8 μ m GXT	1.3 μ m Ni MIN.

mat'l. code SEE NOTES		surface ASME Y14.5		tolerance ASME Y14.5		projection MM		product family METRAL	
ltr	ecn no	dr	date	tolerances unless otherwise specified		title		5 ROW VERT HDR STB SPACER ASS'Y - 12mm	
D	V21784	TAB	11/14/02	angles	.X±.3	MM		dwg no	
E	V03-0584	TAB	5/20/03	unplated	.XX±.13	←→		sheet 1 of 2	
F	V03-0816	TAB	8/18/03	0°±2°	.XXX±.051	scale 1:1		size	
G	V05-0892	JRV	9/13/05	dr	M. FETROW	11/12/98		A4	
H	V06-0609	DCH	2006-06-22	engr	D. McCLUNE	11/12/98		84860	
				chr	D. McCLUNE	11/12/98		type	
				appd	D. McCLUNE	11/12/98		CUSTOMER Drawing	
sheet index	revision sheet	H	H						
	1 2								

PRODUCT NO	ROW	1	2	3	4	5	6
84860-X001	E	01	01	01	01	01	01
	D	02	02	02	02	02	02
84860-X001LF	C	03	03	03	03	03	03
	B	04	04	04	04	04	04
	A	05	05	05	05	05	05
MODULE TYPE SH 2		SM					
SHORTING CLIP TYPE		-					

PRODUCT NO	ROW	1	2	3	4	5	6
84860-X002	E	05	05	05	05	05	05
	D	05	05	05	05	05	05
84860-X002LF	C	05	05	05	05	05	05
	B	05	05	05	05	05	05
	A	05	05	05	05	05	05
MODULE TYPE SH 2		SM					
SHORTING CLIP TYPE		-					

NOTES:

- ① BODY MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS. FLAME RETARDANT ACC. UL 94-V0
- ② PIN MATERIAL: PHOSPHOR BRONZE.
- 3. PLATING SOLDER TAILS: 2-8 μm SnPb 85-97
84860-XXXX IS SnPb
84860-XXXXLF IS Sn (LEAD FREE)
- 4. PRODUCT MARKING: PART NUMBER & BATCH I.D.
- 5. THE PRODUCTS WHERE THE PART NUMBER ENDS IN 'LF' MEET THE EUROPEAN DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- 6 FOR LEAD FREE PART NUMBERS, ADD 'LF' SUFFIX.
EXAMPLE: 84860-X001LF
- ⑦ THIS HOLE FOR ADJACENT MODULE.

SIGNAL PIN KEY	
CODE	DIM "A"
01	5.00
02	5.75
03	6.50
04	7.25
05	8.00

mat'l. code		surface		tolerance		projection		product family	
SEE NOTES		ASME Y14.5		ASME Y14.5				METRAL	
lfr	ecn no	dr	date	tolerances unless otherwise specified		title		5 ROW VERT HDR STB SPACER ASS'Y - 12mm	
H				angles	.X±.3	MM		dwg no	
				0°±2'	.XX±.13	scale 1:1		sheet 2 of	
					.XXX±.051			84860	
		dr	M. FETROW	11/12/98				size	
		engr	D. McCLUNE	11/12/98				A4	
		chr	D. McCLUNE	11/12/98				type	
		appd	D. McCLUNE	11/12/98				CUSTOMER Drawing	
sheet index	revision sheet								